

Potentiostatic Anodization for Resource Recovery and Purification in Water

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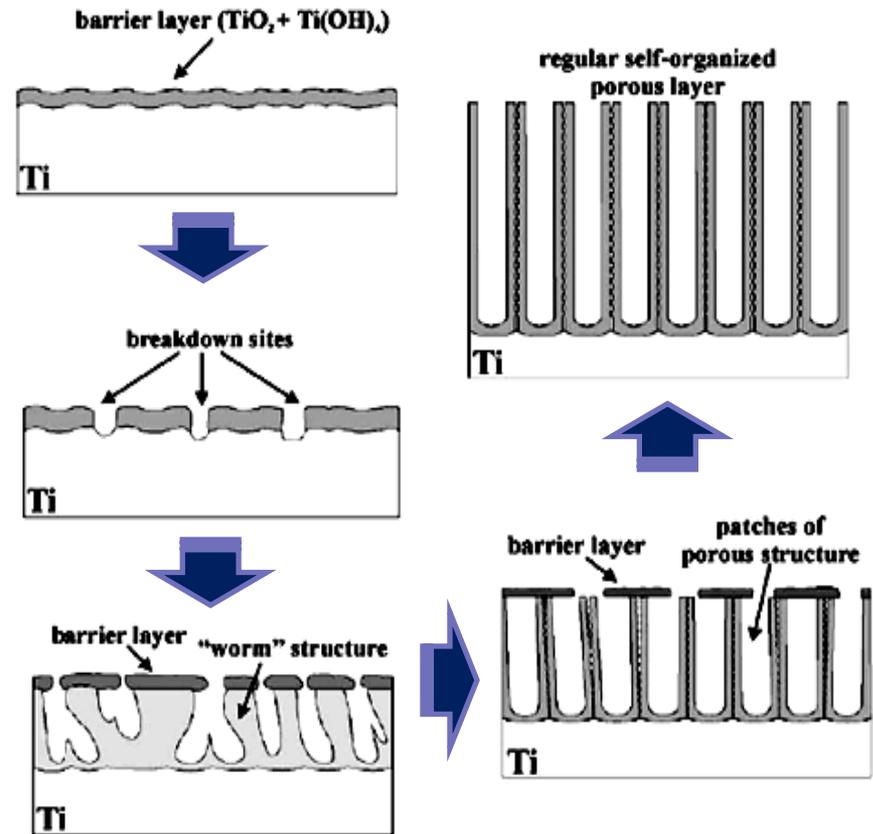
01 Iron Oxide Nanotubes for Phosphate Recovery in Water.

02 Photocatalytic Metal Membrane with Self-organized Reactive TiO₂ Nanotubes.

Anodization

- Useful method for modifying the surface structure to obtain nanoporous array.
- The surface of valve metal is instantaneously covered with a native oxide film when these metals are exposed to oxygen containing environment.

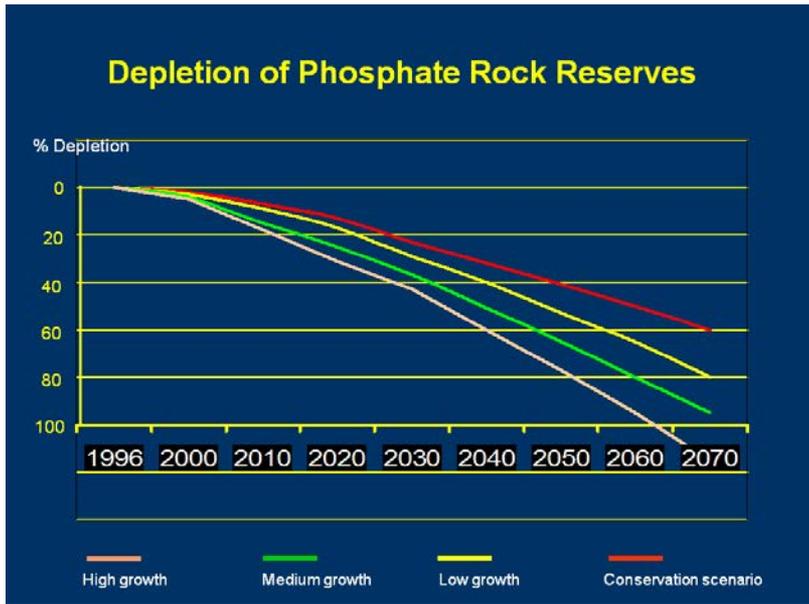
Nanotube Formation



- High surface area.
- Short solid-state diffusion path for catalysis and energy application.
- Fabrications are simple and cost effective.

Iron Oxide Nanotubes for Phosphate Recovery in Water

Phosphorus



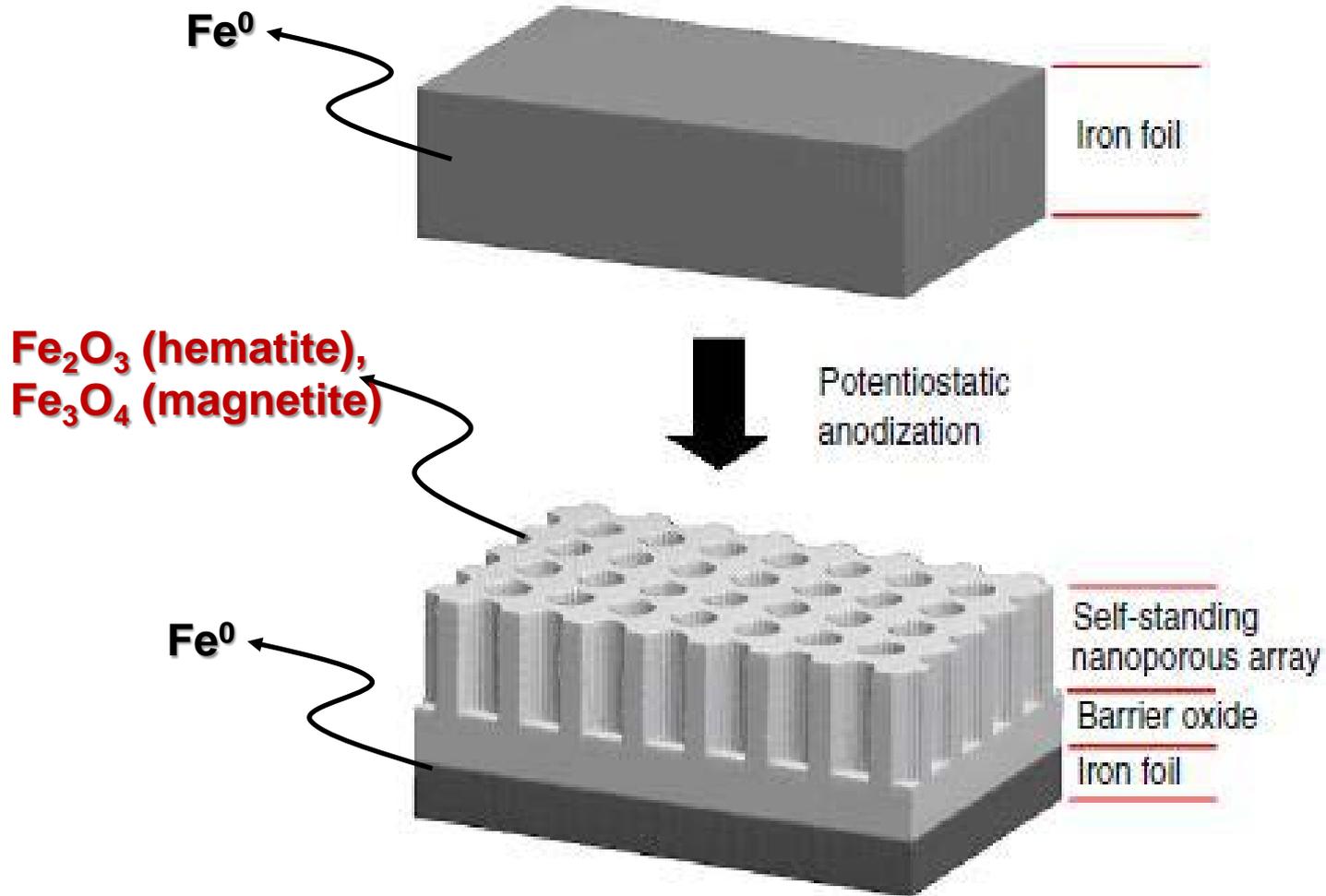
Dees Lijmbach (Chris Thornton)
 "Phosphate removal and phosphate recovery:
 towards sustainable development" COPPERAS-November 2000



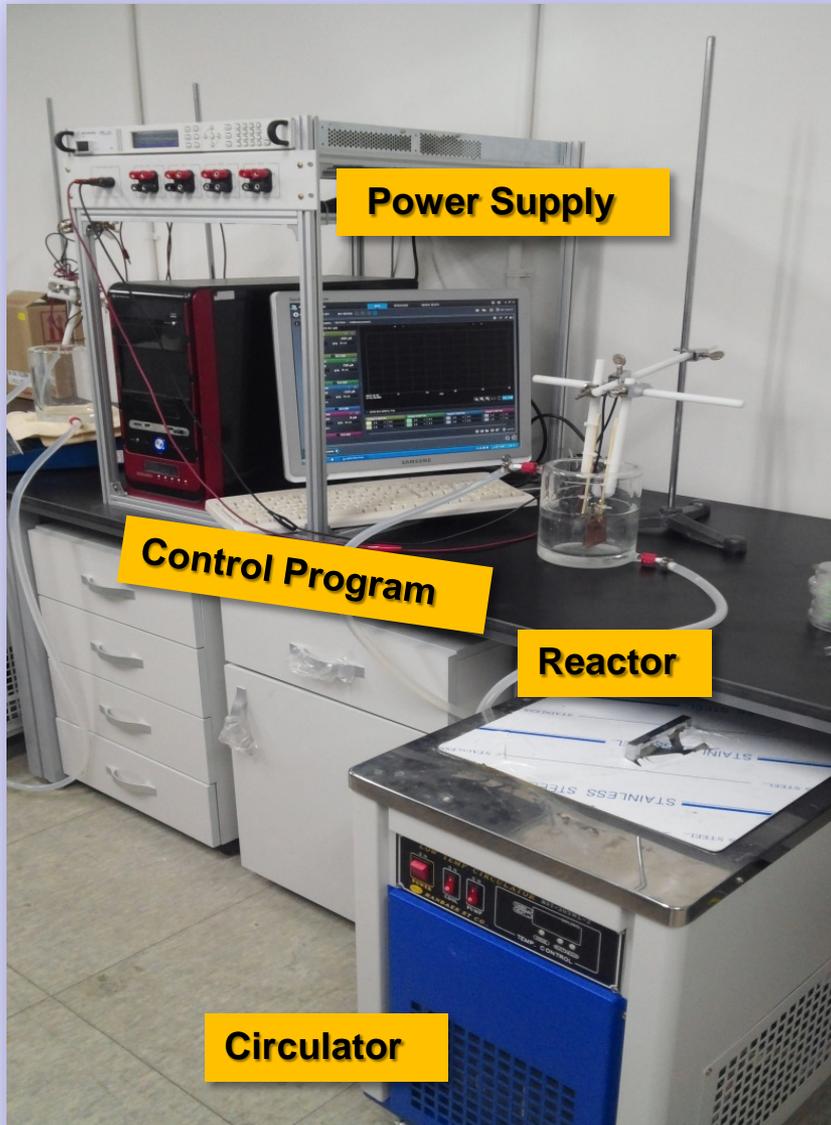
Others: Lithium Ion Battery, Developer, Ceramics,
 Cosmetics, Cement, Artificial teeth etc.

- Phosphorus is an essential component for food production and industrial growth.
- The global supply of this non-renewable resource is limited.
- Most researches were focused on the removal not recovery.
- Recovered phosphate can be reused at various demands.

Schematic diagram of Iron Oxide Nanotubes



An anodization apparatus



A lab-scale column for continuous adsorption

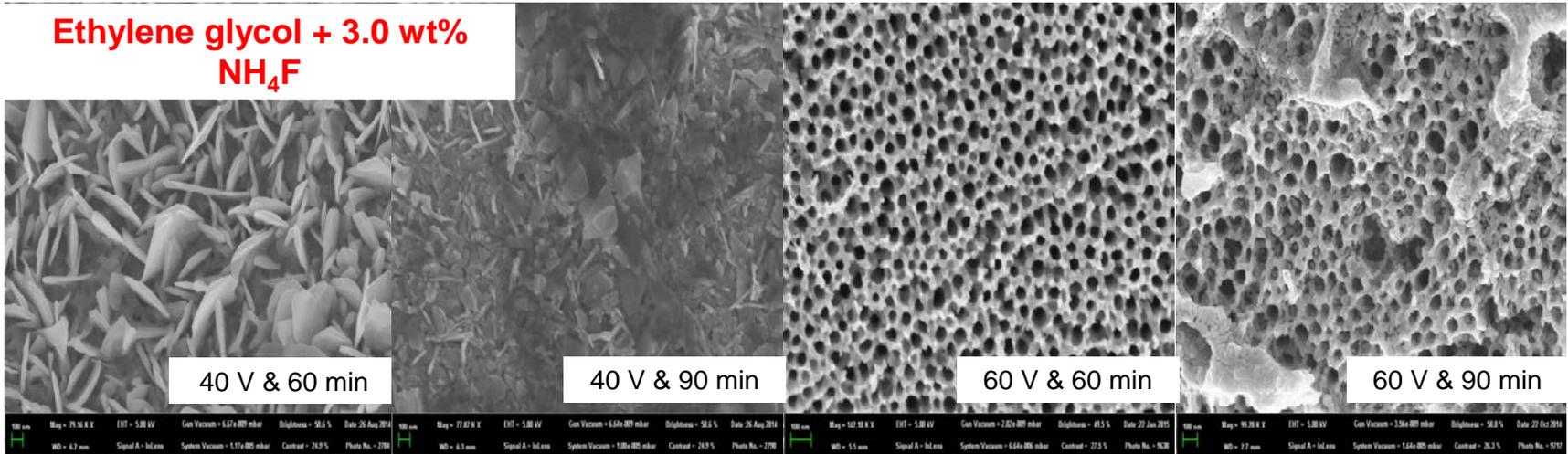


Device for desorption

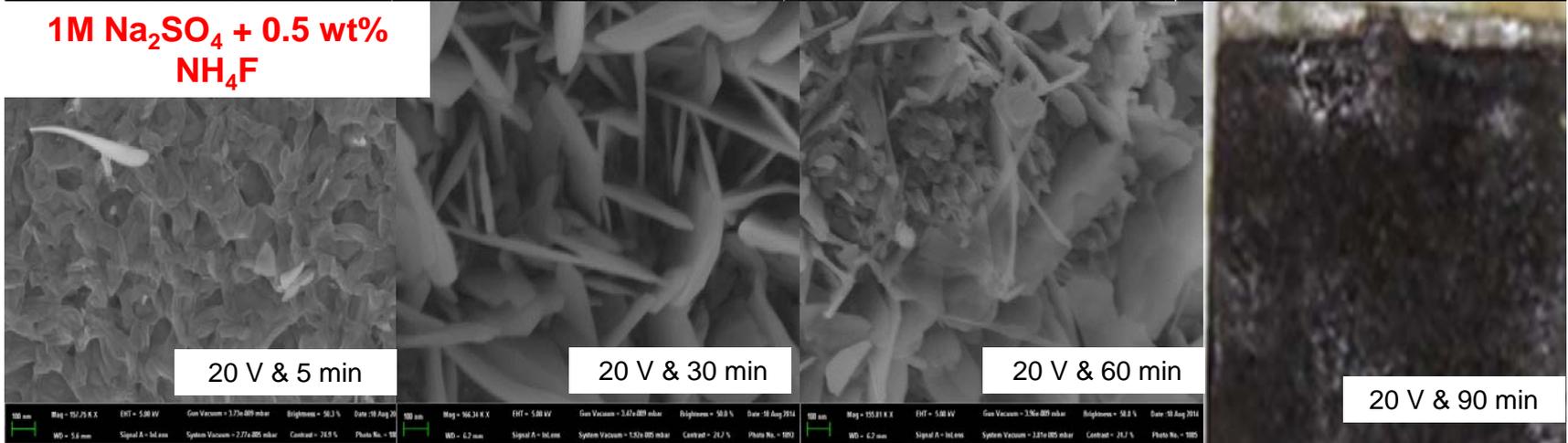


FE-SEM images of INTs

Ethylene glycol + 3.0 wt% NH_4F

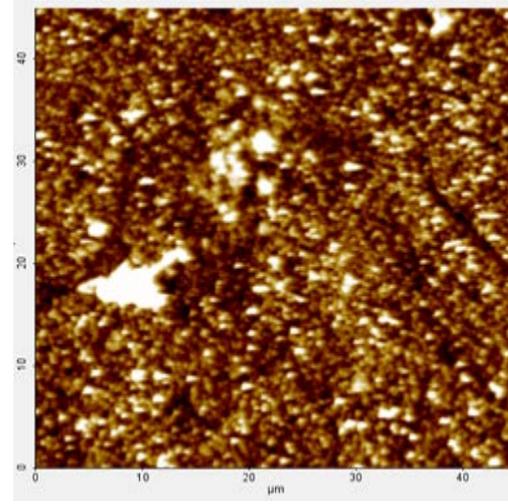
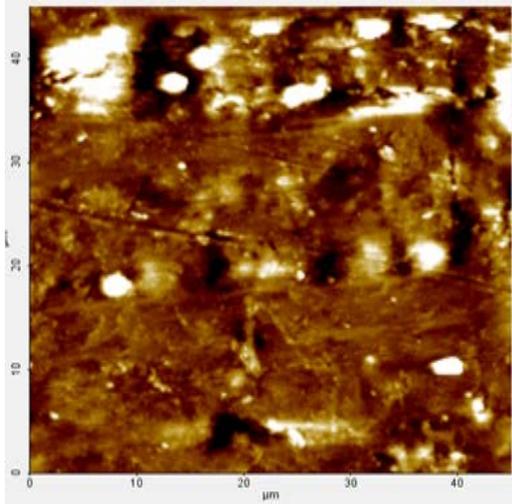


1M Na_2SO_4 + 0.5 wt% NH_4F

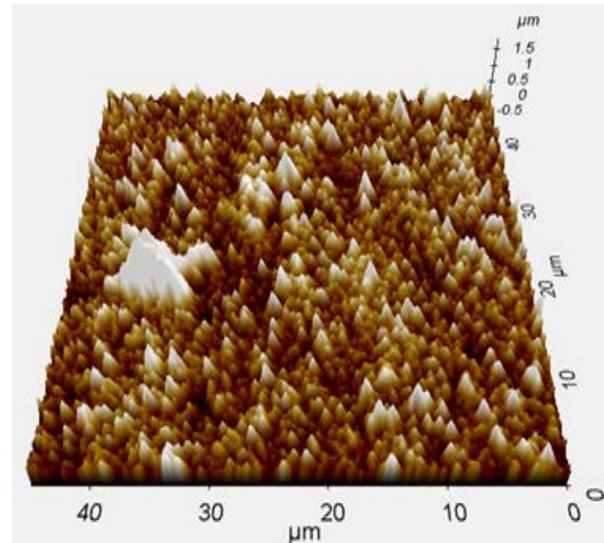
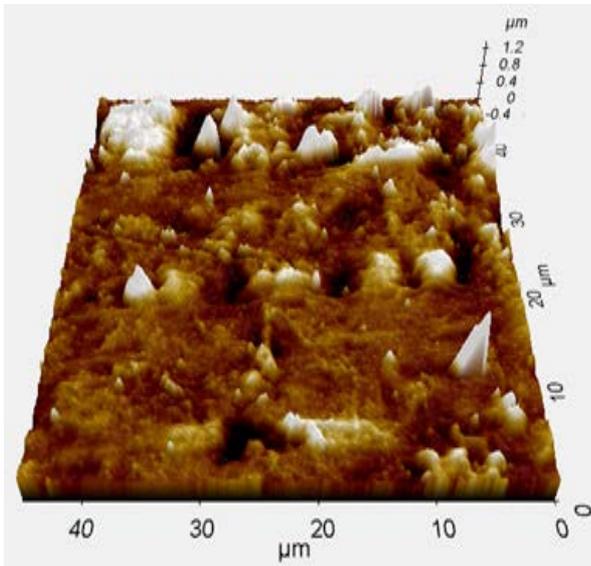


AFM 2D and 3D images

2D



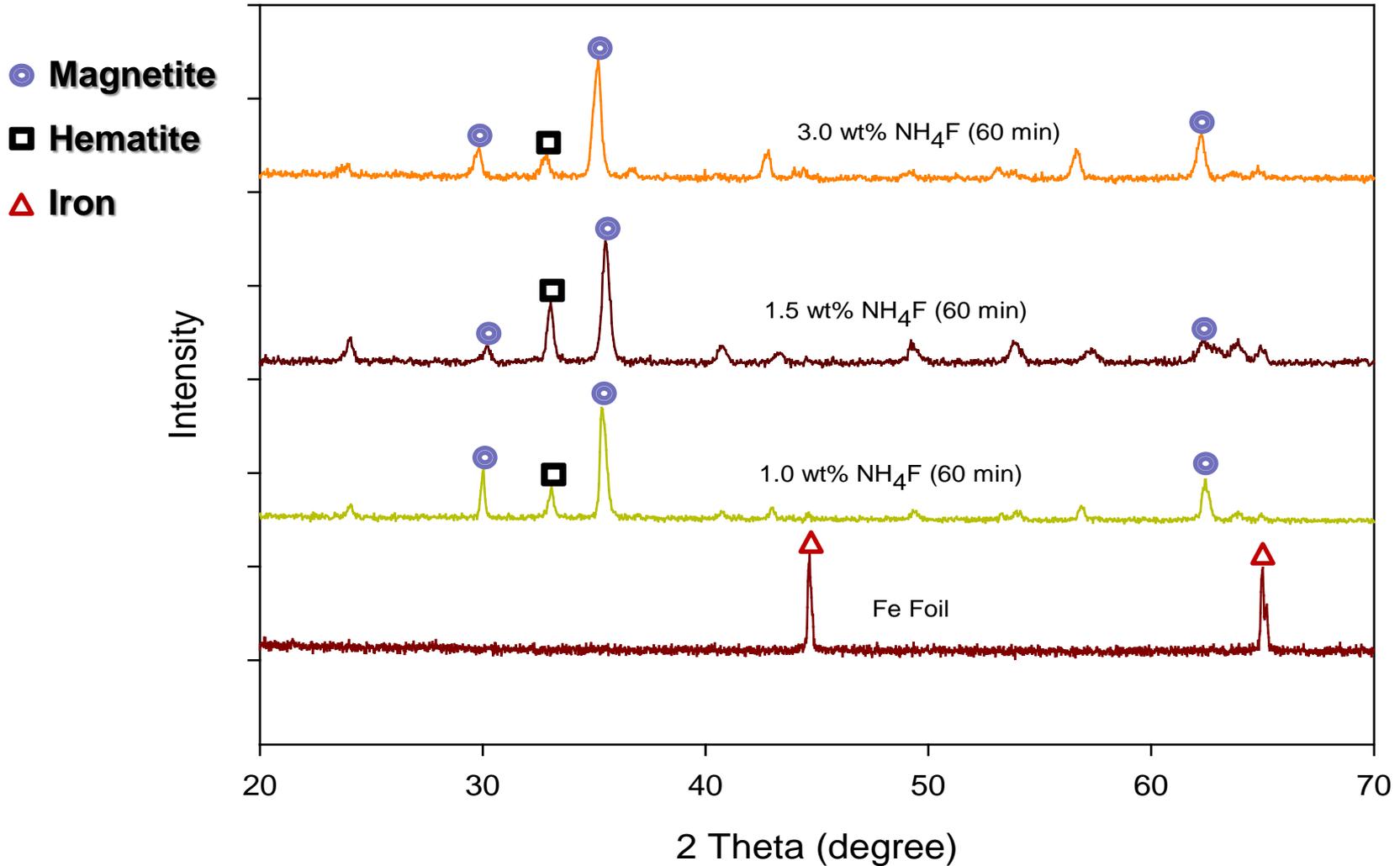
3D



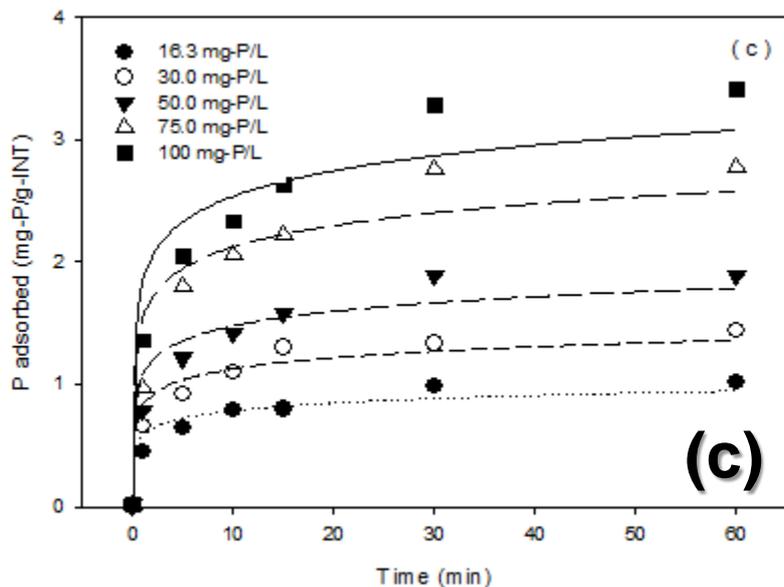
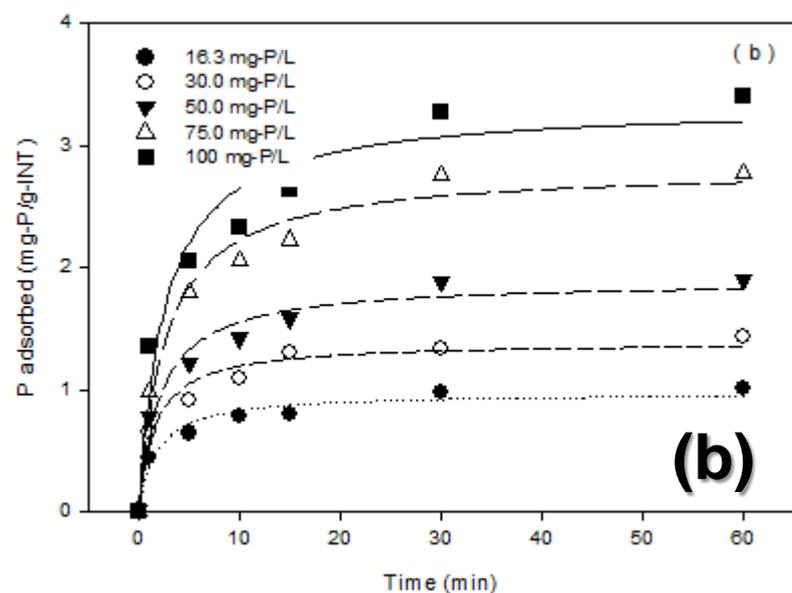
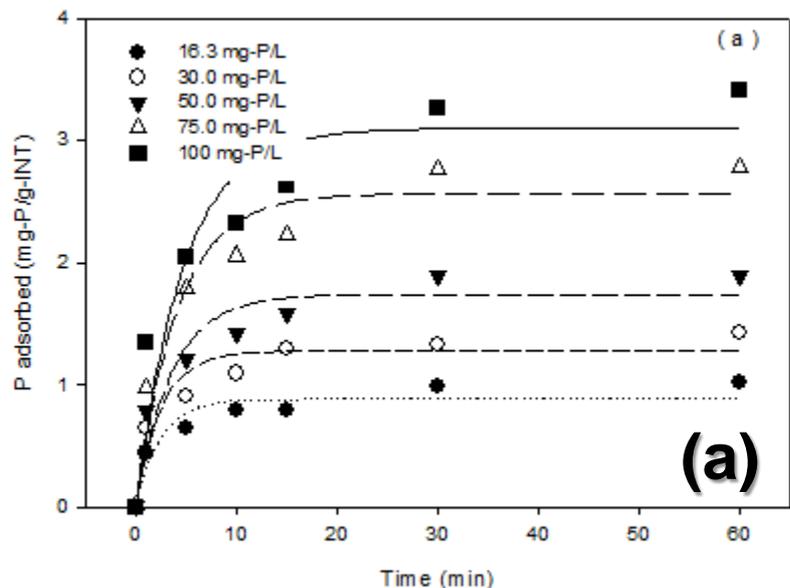
(a) Fe foil

(b) INTs

XRD pattern



Kinetic Model Analyses for Adsorption

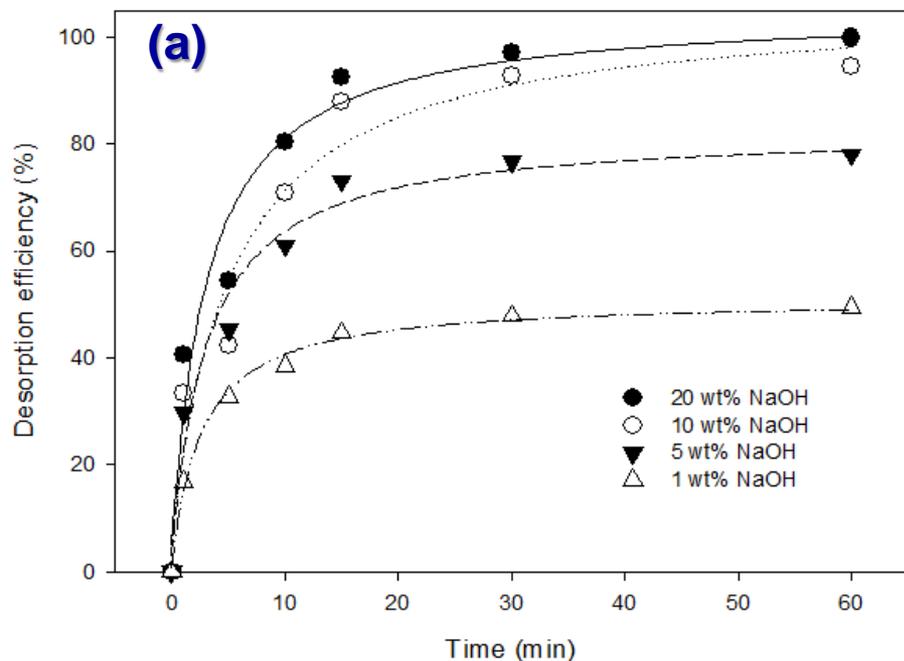


(a) Pseudo first-order model

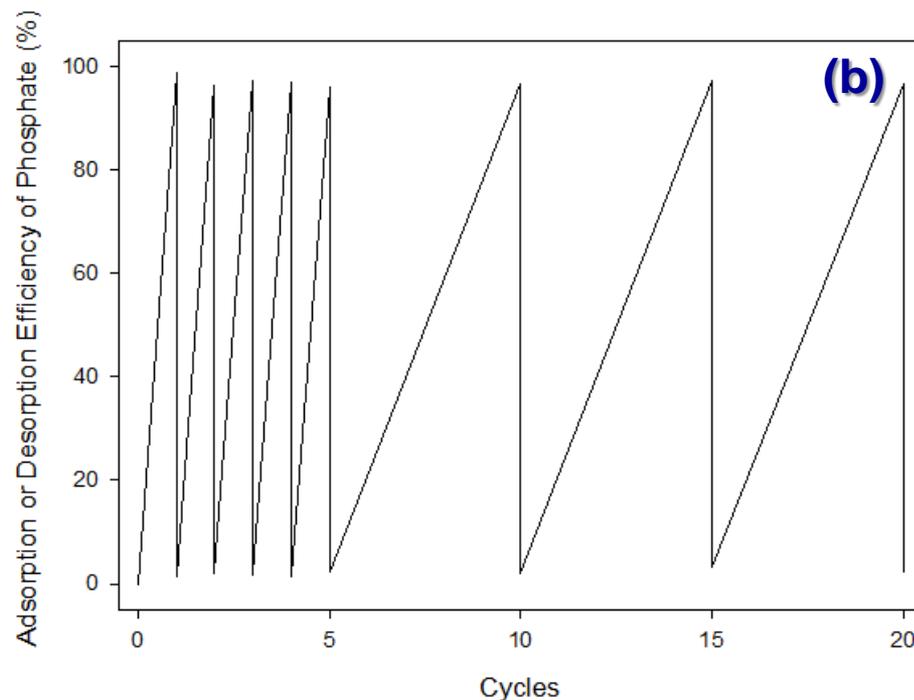
(b) Pseudo second-order model

(c) Elovich model

Desorption and Reusability

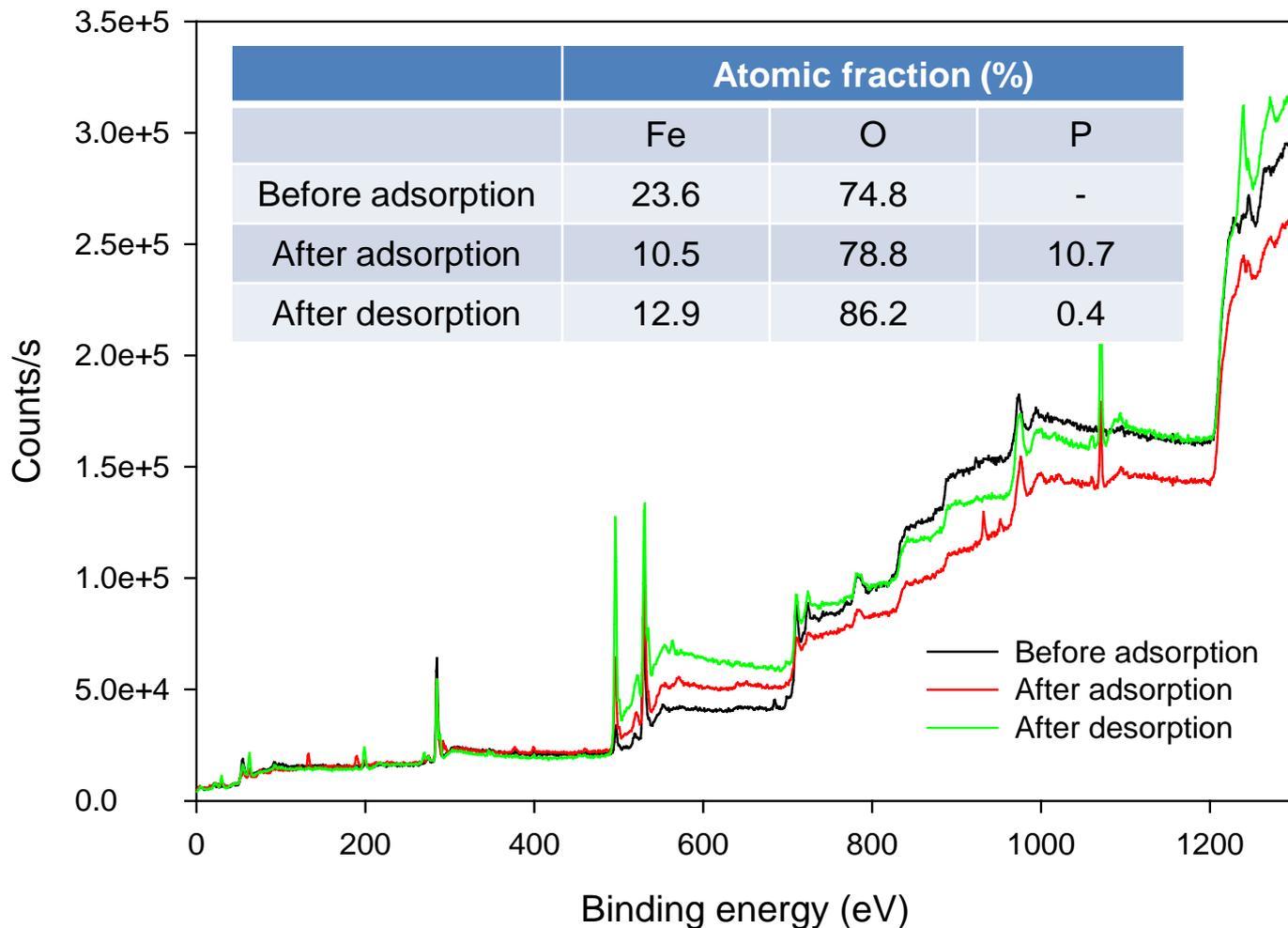


(a) Desorption efficiency of phosphate-adsorbed INTs depending on various concentrations of NaOH.



(b) Repeated adsorption and desorption for reusability.

X-ray Photoelectron Spectroscopy (XPS) of INTs

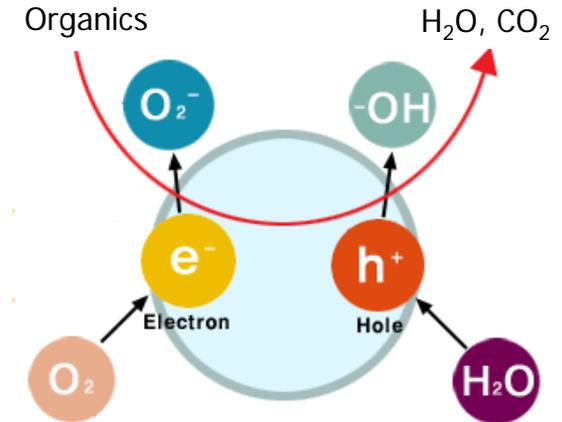


Photocatalytic Metal Membrane with Self-Organized Reactive TiO₂ Nanotubes.

TiO₂

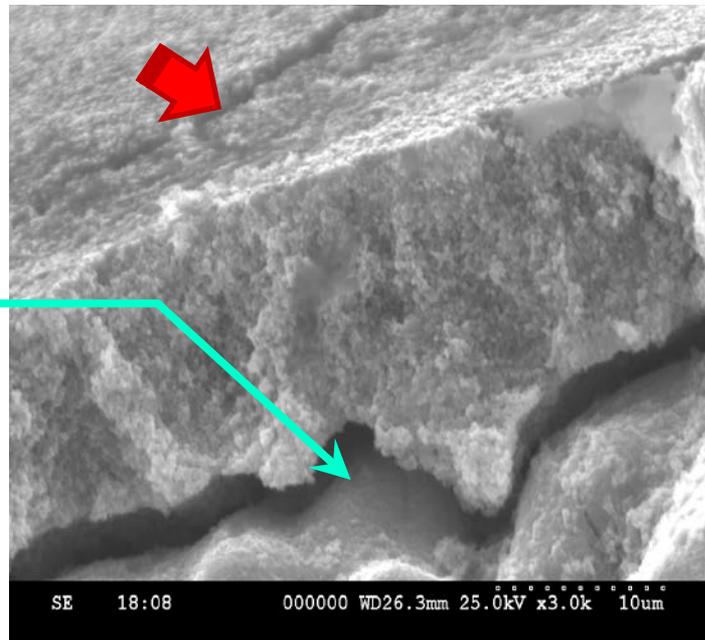
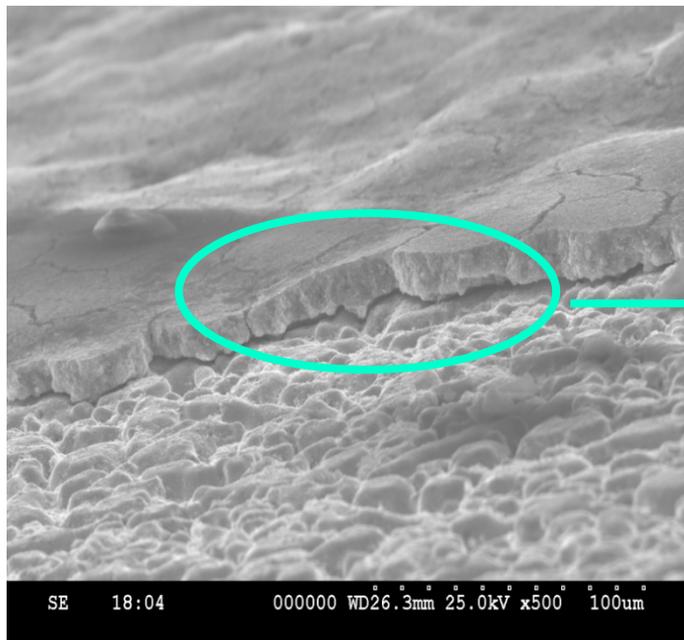
- Water and wastewater treatment systems using TiO₂ photocatalytic reaction have been widely developed.

- High oxidation-reduction potential for refractory organics decomposition.
- Reduction of excess sludge.
- Low cost & Non-toxic.

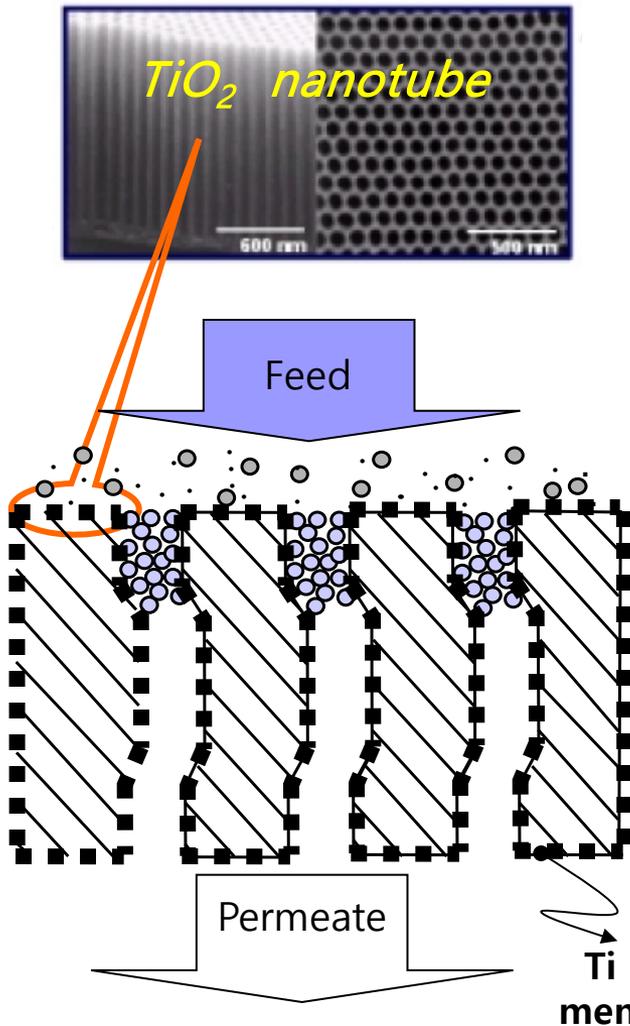


- Problem : Separation between TiO₂ particles and purified water.
 - Requires post-TiO₂ particles recovery process.
 - Causes engineering difficulties in automatic operation.

- Although several immobilization methods were tried to improve the treatment performance, there are not satisfied aspects due to TiO_2 particle exfoliation and activity decrease in long-term operation.



Characteristics of proposed technology



Ti membrane



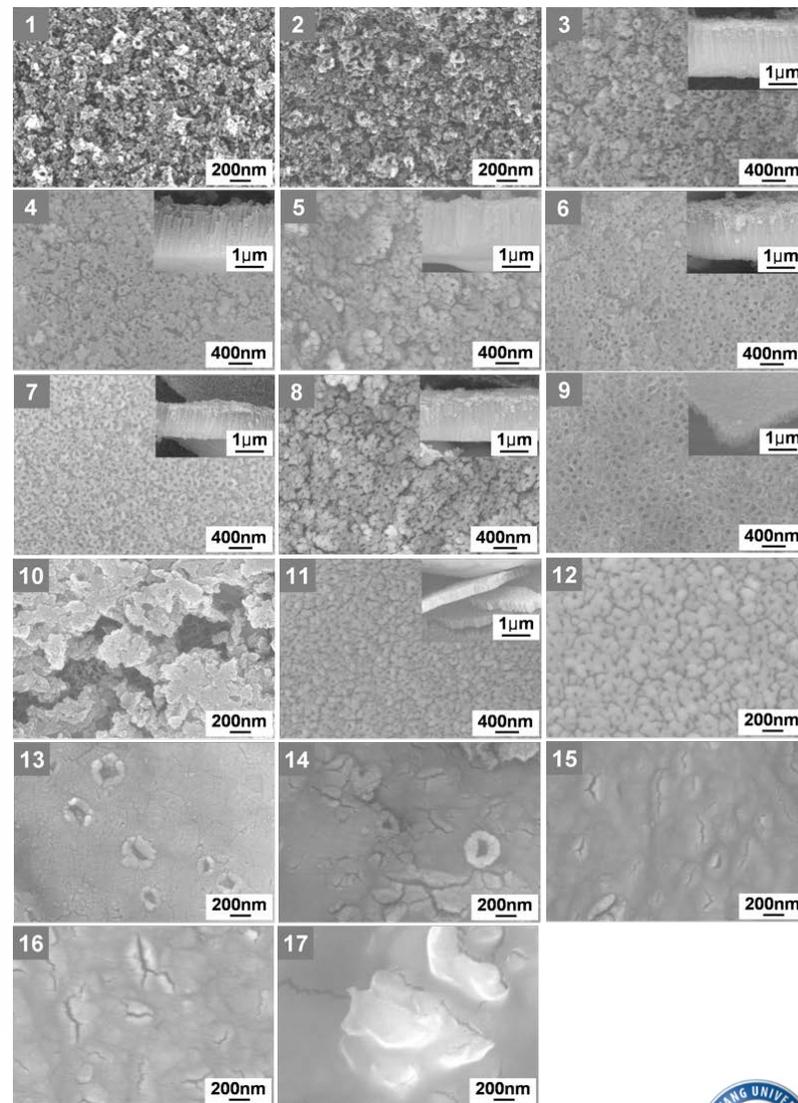
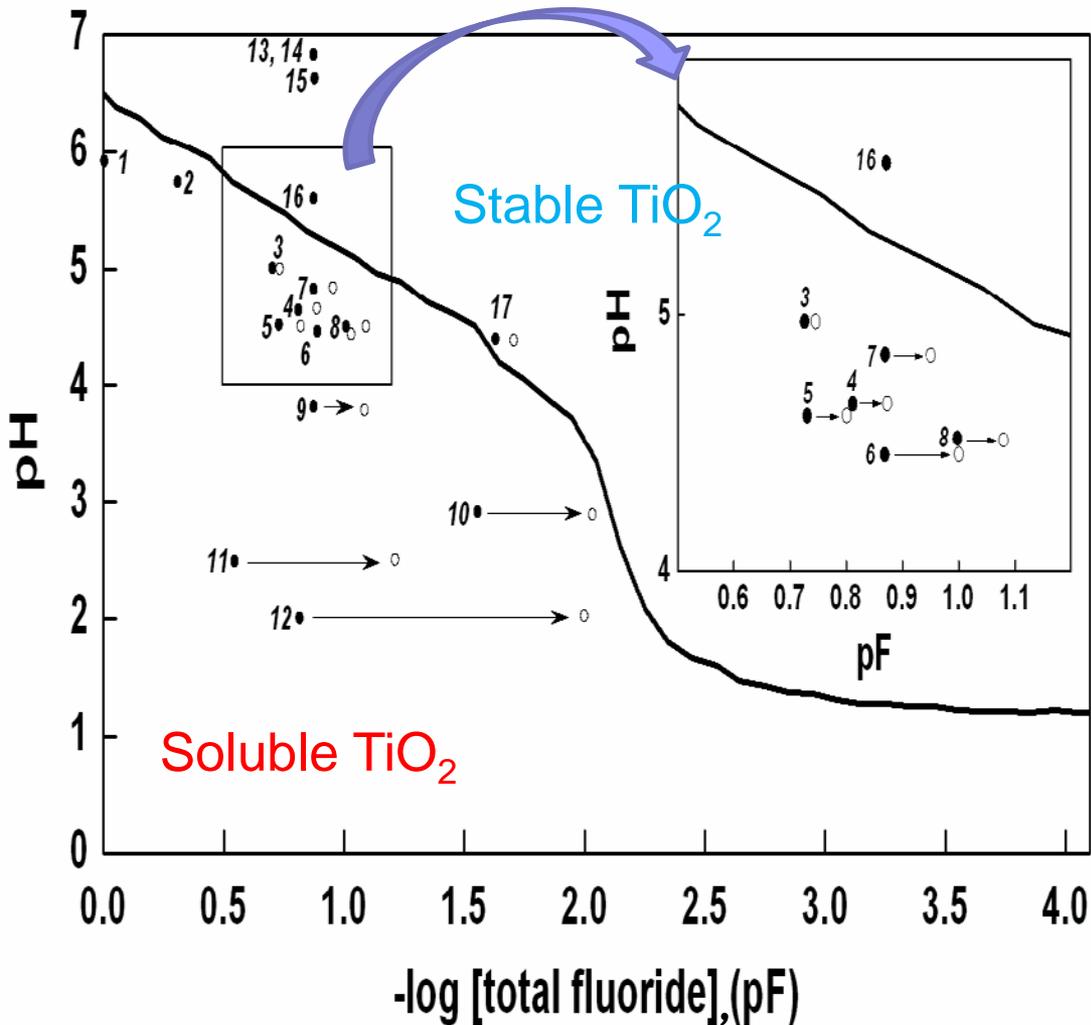
anodization

**Nanostructured photocatalytic
TiO₂ membrane**

- No requirement of catalyst separation process
- Enhancement of adsorption
- Long retention time for photocatalytic reaction

**Minimize membrane fouling &
Maximize degradation efficiency of
contaminants**

FE-SEM images

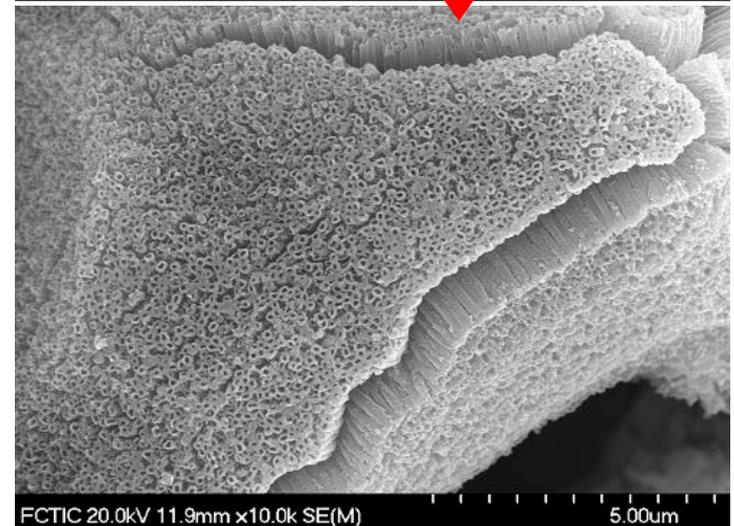
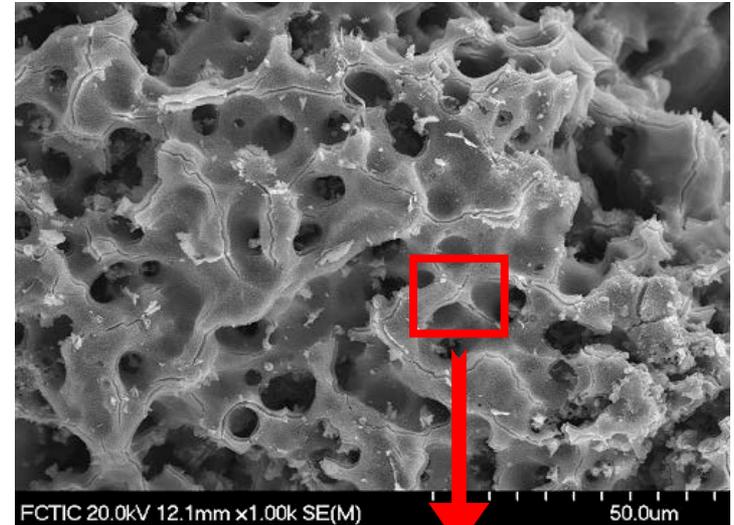
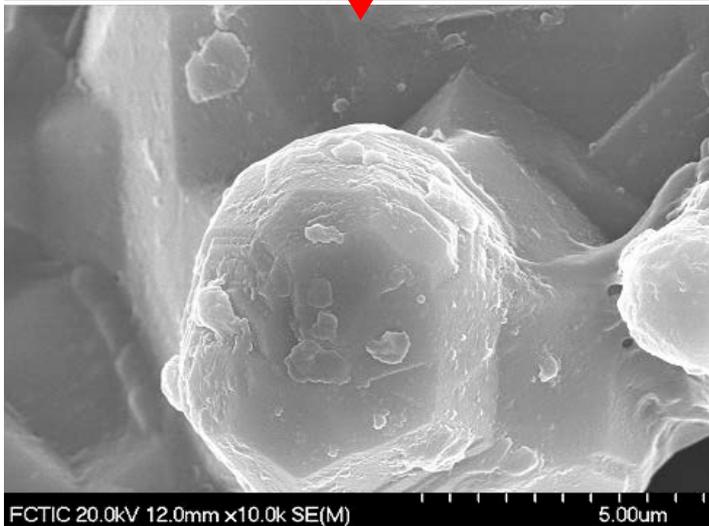
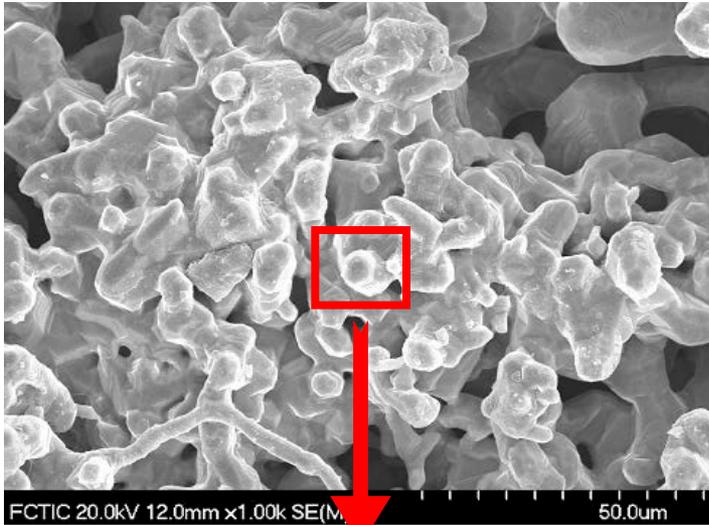


pH vs. pF curve in various electrolyte

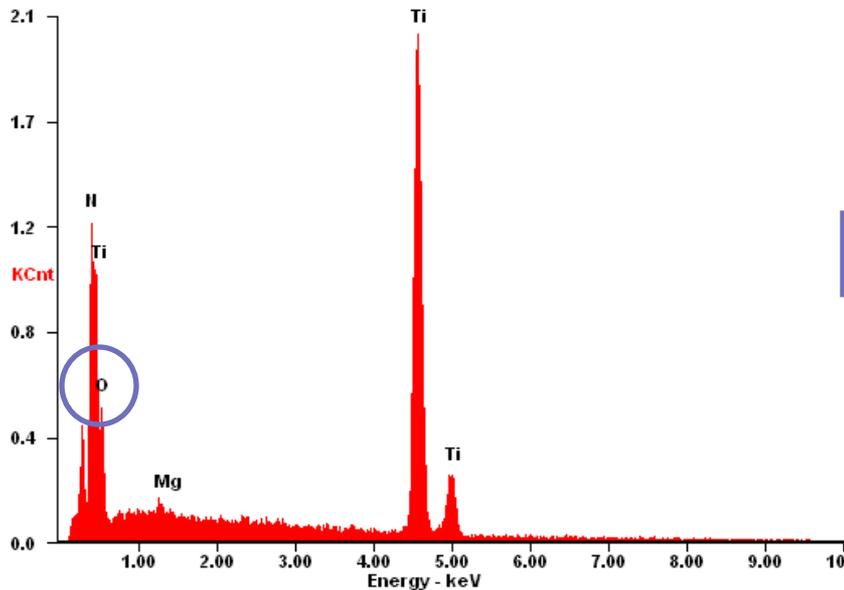
Before anodization

After anodization

L 150 mm
D 15 mm

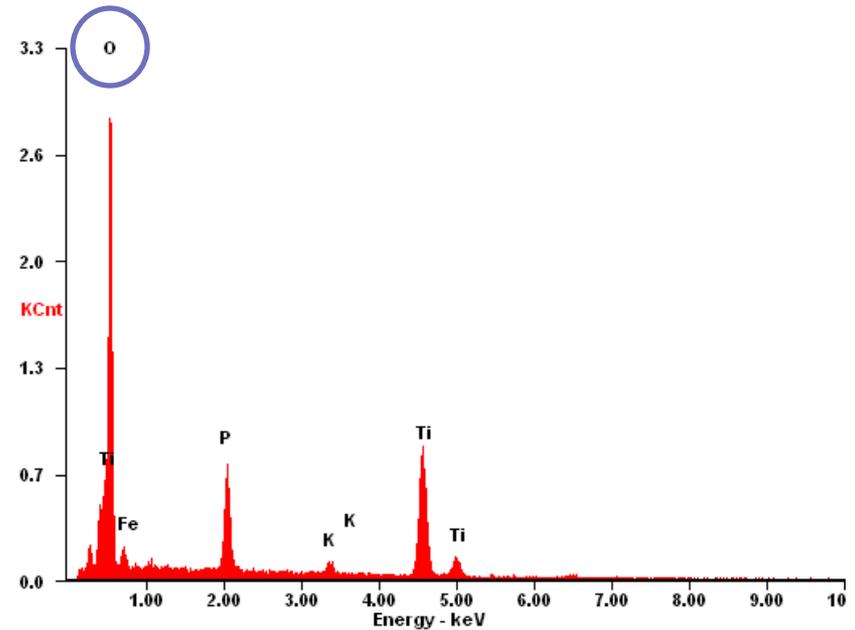


Energy Dispersive X-ray spectroscopy (EDX)



Pure Ti membrane

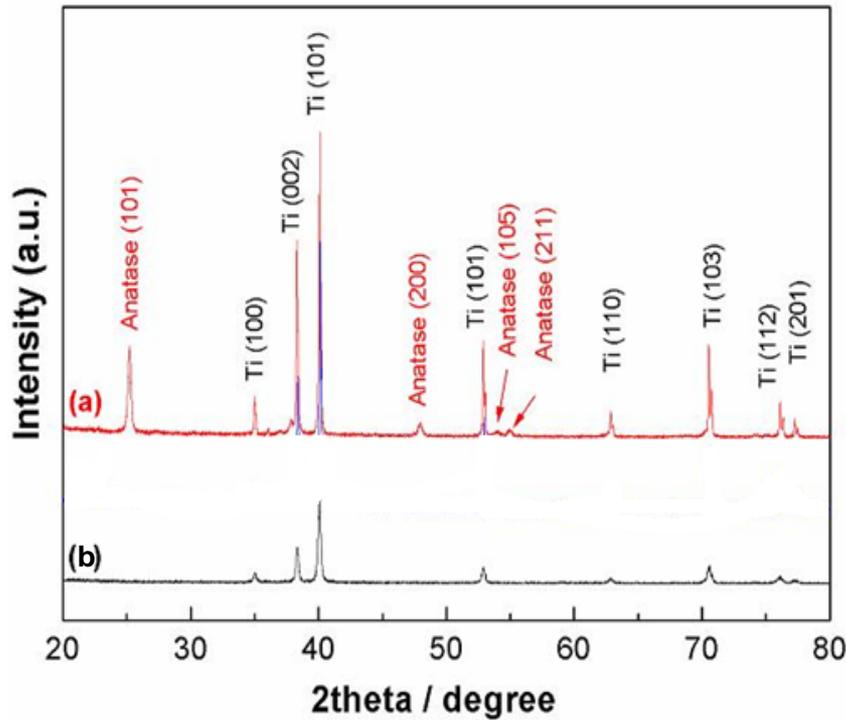
Oxygen content 9 wt%



TiO₂ membrane embedded with nano tube

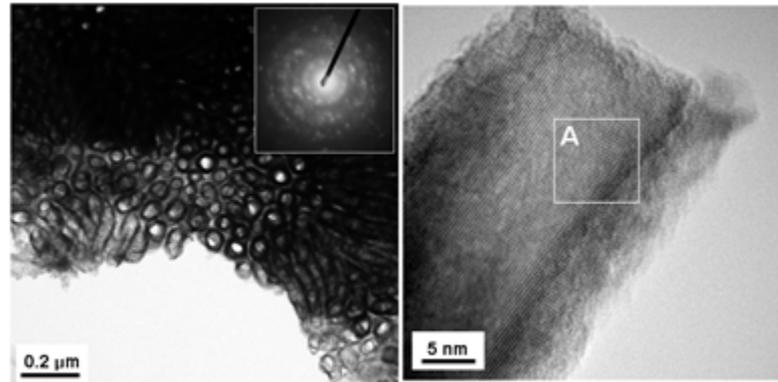
Oxygen content 41 wt%

X-ray diffraction (XRD) patterns

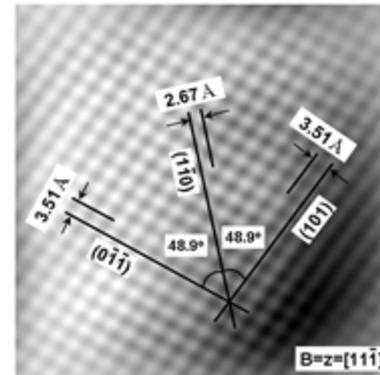


- (a) Anodization and annealing
- (b) Untreated Ti membrane

TEM analysis



(a) cross section (b) a part of nano tube



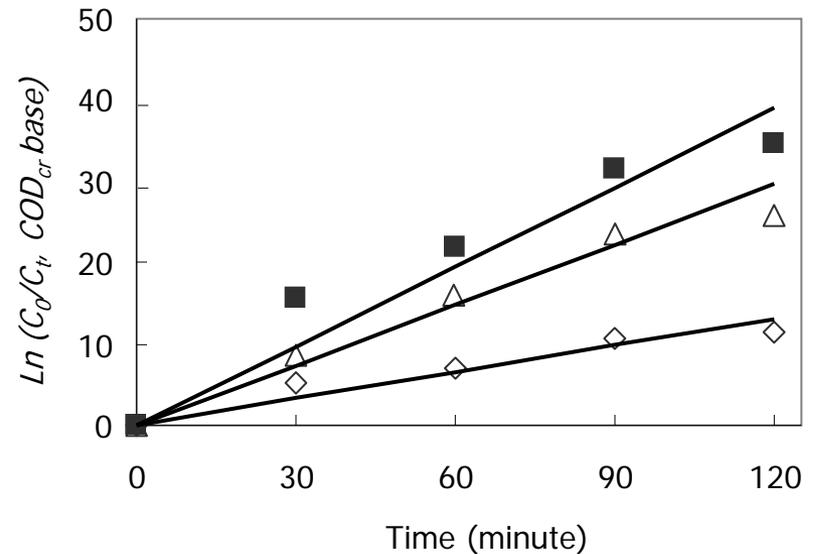
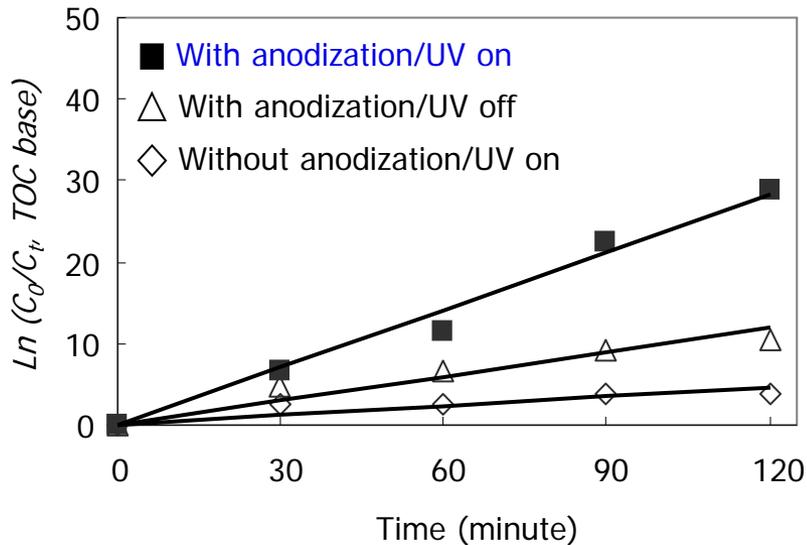
(c) Crystal fringe distance

Crystal fringe distance

: 3.51 Å corresponding to spacing of (101) of the anatase phase TiO₂

Photocatalytic activities

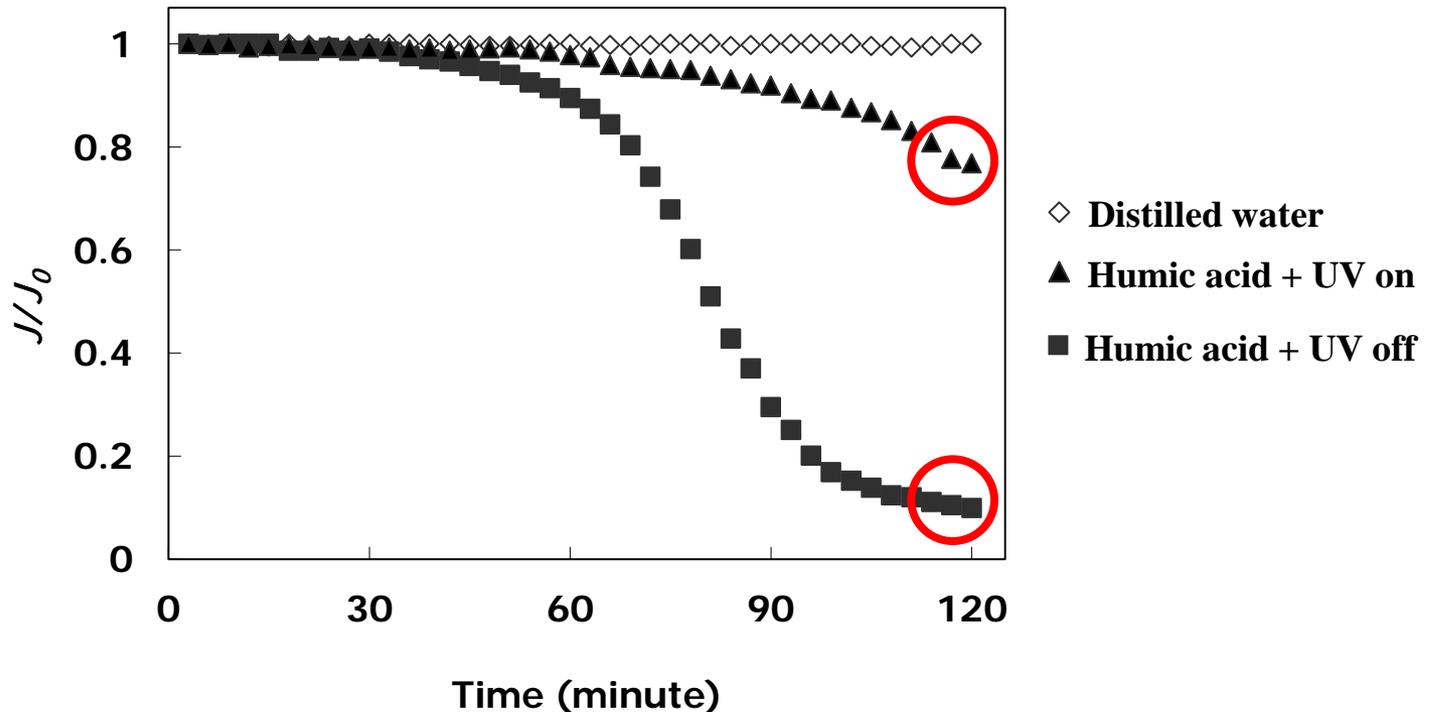
Organics removal



Rate constants :

TiO₂ membrane **with UV** > TiO₂ membrane **without UV**
> **without anodization** with UV .

Permeation flux ratio (J/J_0) of anodized TiO₂ metal membrane



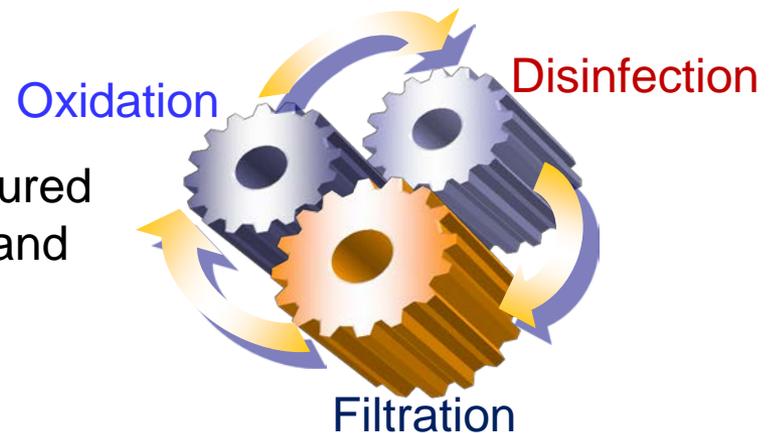
Permeation flux ratio with UV-on showed about 8 times higher value than that of UV-off at 2 hrs filtration.

Conclusion

- The use of nanomaterials in water and wastewater treatment has attracted a growing amount of attention due to the excellent electrical, magnetic, and catalytic properties of nanomaterials.
- In phosphate recovery, INTs are useful to recover phosphates in wastewater because additional collection of adsorbents is unnecessary and industrial byproducts can be used as raw materials to prepare INTs.

- Anodization enabled the fabricated nano-structured TiO₂ metal filter with dual functions of filtration and oxidation, at the same time.

- With this new technology combined with NT and ET, we are hoping for a marked improvement on phosphate recovery and treatment efficiency compared to the conventional methods.



Acknowledgements

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